

Minimum Breaking Torque

Screw Diameter	Minimum Breaking Torque (Nm)
M 1.0	0.06
M 1.2	0.09
M 1.4	0.13
M 1.5	0.15
M 1.6	0.18
M 1.8	0.25
M 2.0	0.33
M 2.2	0.40
M 2.5	0.70
M 3.0	1.10
M 3.5	1.70
M 4.0	2.50
M 4.5	3.35
M 5.0	4.70
M 6.0	7.70
M 7.0	11.90
M 8.0	17.00
M 10.0	30.00

ABOVE FIGURES ARE FOR GUIDELINE ONLY